

Q-09-NE

Enhancing Coating Performance on Profiled Medium-

Density Fiber Boards (MDF)

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Anticipated Start Date: May 2024 Expected Duration: 12 Months



Need & Industrial Relevance

How vertical density variation in MDF affects coating performance on profiled MDF

panels?

Research Roadmap Topics

Topics 2024-1 & 2:

Address an issue raised by AkzoNobel and

supported by MDF producers, especially

Roseburg.

Long Term Goals

- Enhance the use of wood composites in higherend cabinets
- Create a new center research capability that WBC members might value.

Objectives

Establish 1st generation MDFcoatings analysis system and

protocols.



Materials and Methods -1

- Develop a protocol for measuring the surface properties of profiled MDF pre- and post- primer application (CLSM and 3D surface profiler).
- 2. Analyze the properties of solvent-borne primer, including surface tension (tensiometer), rheology (Rheometer), Tg (DCS), solid content, and contact angle on MDF and fresh profiled samples.





3D_ Optical Profilometer, Keyence



Materials and Methods-2

- Assess the uniformity of primer coating film thickness when sprayed on various MDF profiles by analyzing cross-sections of OsO₄ stained samples in backscatter mode using SEM.
- Find correlations between primer-film uniformity and MDF profiled roughness (using partial least square regression chemometric modeling).



Nejad and Cooper, J. Coat. Technol. Res., 8 (4) 459–467, 2011



Tasks and Timelines

		2024								2025			
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Analyze the MDF neat and profiled surfaces with 3D- Profiler.													
Measure the properties of the primer (i.e., Surface tension, Rheology, and Tg)													
Assess the uniformity of coating film sprayed on profiled MDF (3D-Profiler)													
Probe coating film thickness uniformity (cross-section SEM-BSE study)													
Modeling correlation between MDF vertical density & coating film thickness uniformity													



Expected Practical Implications/Impacts

- Develop protocols to visualize the effect of vertical density variation on profiled MDF
- Find the most efficient methods to assess coating's film uniformity spray on woodcomposite (MDF) using various vertical density profiles. The same schemes can be used for Particle boards, OSB panels, etc.
- Modeling correlations between primer film uniformity and MDF profiled roughness



- Budget justification & request for funding
- Funds to support a full-time PhD student @MSU for 1 year, including research assistantship, tuition, fees, & fringe (total= \$48,414).
- Travel expenses for that student to travel to WBC meetings (\$3,000) to present work and network.
- \$3,822 is requested to pay for lab consumables and equipment fees for 3D- Profiler, SEM, Tensiometer, and Contact Angle Measurements.

BUDGET	AMOUNT				
First Year Expenses	\$ 60,000				
GRA & Benefits	\$36,097				
Tuition & Fees	\$12,317				
Materials/Supplies	\$3,822				
Travel	\$3,000				
Other (specify): Overhead	\$4,764				
YEAR 1 TOTAL:	\$60,000				
Expected future request amounts: TBD					



We Appreciate Your Attention!

Questions?